

Mould Specification Table

Every specified mould in the XSY Mould catalogue. Values are as recorded in the company product records.
 Products with no recorded specification are listed at the end.

MOULDS FOR SANITARY WARE PARTS

ABS Sanitary Part Mould With S136 Cavity Steel	ABS S136 quenching 1 x 1 2
	Gate: Pinpoint gate Cycle time: 60 sec Warranty: 500,000 shots
PP Cover Plate Mould With NAK80 Cavity Steel	PP DAIDO NAK80 1 x 1 2
	Gate: Side gate Cycle time: 100 sec Warranty: 600,000 shots
ABS Sanitary Part Mould With Three Slides	ABS DAIDO S-Star quenching 1 x 1 3
	Gate: Pinpoint gate Cycle time: 100 sec Warranty: 600,000 shots
ABS Shower Head Mould With Two Cavities And Six Slides	ABS DAIDO NAK80 1 x 2 6
	Gate: Submarine gate Cycle time: 100 sec Warranty: 600,000 shots
PP Cover Plate Family Mould	PP DAIDO NAK80 1 + 1 family 2
	Gate: Side gate Cycle time: 100 sec Warranty: 500,000 shots
ABS Sanitary Part Mould With Two Cavities And Four Slides	ABS S136 quenching 1 x 2 4
	Gate: Side gate Cycle time: 50 sec Warranty: 500,000 shots
ABS Sanitary Part Mould With Submarine Gate	ABS - 1 x 1 1
	Gate: Submarine gate Cycle time: 60 sec Warranty: 500,000 shots
ABS Shower Body Mould With S136 Cavity Steel	ABS S136 quenching 1 x 1 2
	Gate: - Cycle time: 100 sec Warranty: 500,000 shots

MOULDS FOR AUTOMOTIVE INTERIOR PARTS

PC ABS Automotive Part Mould With SKD61 Cavity Steel	PC/ABS SKD61 1 x 1 4
	Gate: Submarine gate Cycle time: 60 sec Warranty: 600,000 shots

MOULDS FOR HOME APPLIANCE PARTS

PC Home Appliance Mould With Two Cavities	PC S136 quenching 1 x 2 2
	Gate: Side gate Cycle time: 40 sec Warranty: 600,000 shots

MOULDS FOR ELECTRONIC AND AUDIOVISUAL PARTS

ABS Electronic Part Mould With Two Cavities And Six Slides	ABS NAK80 1 x 2 6
	Gate: Pinpoint gate Cycle time: 60 sec Warranty: 600,000 shots
PC Electronic Part Mould With S136 Cavity Steel	PC S136 1 x 1 0
	Gate: Submarine gate Cycle time: 60 sec Warranty: 600,000 shots
PC Electronic Series Mould With SKD61 Cavity Steel	PC SKD61 1 x 1 0
	Gate: Pinpoint gate Cycle time: 50 sec Warranty: 600,000 shots
Hot Runner Mould With Valve Gate	PC/ABS SKD61 1 x 1 0
	Gate: Valve gate Cycle time: 60 sec Warranty: 600,000 shots

MOULDS FOR OTHER PRODUCT SERIES

ABS Injection Mould With 718 Cavity Steel	ABS 718 1 x 1 0
	Gate: Side gate Cycle time: 50 sec Warranty: 500,000 shots
ASA Family Mould On LKM Base	ASA LKM 4 + 1 family 2
	Gate: Side gate Cycle time: 60 sec Warranty: 500,000 shots

Mould Specification Table

CATALOGUE RECORDS WITHOUT A PUBLISHED SPECIFICATION

Bush Mould	record 215
Rotor Mould	record 216
Support Bracket Mould	record 2017-cn
Car Door Panel Mould	record 2017-cn
Tray Table Mould	record 2017-cn
Home Appliance Part Mould	record 168
Custom Plastic Injection Moulds	record 174, 177, 182
Mould Inserts And Core Pins	record 178
Mould Base Components	record 179
Moulded Shower Heads	record 205
Moulded Hand Showers	record 206, 208, 210
Hand Shower And Shower Head Sets	record 207, 209
Moulded Shower Components	record 150, 155
Moulded Shower Fittings	record 2017-cn
Moulded Toilet Cistern	record 199
Moulded Toilet Cover Plate	record 200
Moulded Toilet Lid	record 2017-cn
Moulded Sanitary Ware Parts	record 153, 154
Contract Moulded Plastic Parts	record 151, 152, 156, 197
Moulded Television Front Shells	record archive-sample
Moulded Appliance Control Panels	record archive-sample
Moulded Mirror Housings	record 214