

SENGONG MACHINE CATALOGUE

Filter Paper Tea Bag Packing Machines

The Filter Paper Tea Bag Packing Machine forms, fills and seals inner and outer tea bags from a single roll of filter paper, designed for small granular or broken materials such as tea leaves, medicinal tea and health care tea. It runs at 20 to 50 bags per minute with a filling range of 1 to 15 gram

29 models listed. Established 2004 in Jimei District, Xiamen. Certified to ISO and CE. Machines exported to the USA, the UK, Italy, Canada, Australia, Russia and Turkey.

Every specification in this catalogue is taken from the machine data published on xiamensengongequipment.com. Ask on WhatsApp for the specification sheet of any single model.



C18 Automatic Filter Paper Tea Bag Outer Envelope Machine

The C18 automatically forms, fills and seals inner and outer tea bags from a single roll of filter paper and composite material, running 40 to 60 bags per minute at 3 to 15 ml per bag. It is built for tea blenders and health-tea producers who need to package small granular blends with a thread and tag attached, while maintaining a clean, professional appearance. The machine uses a volumetric cup filler and photoelect

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Measuring cup filler
Filling range	3-15 ml per bag
Packing speed	40-60 bags/min
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm



C18 Automatic Filter Paper Automatic Tea Packaging Machine

The C18 forms and fills inner and outer tea bags from a single roll of filter paper and composite material, running 40 to 60 bags per minute at 3 to 15 ml per bag. It is built for tea blenders and health-tea producers who need to automate the packing of small granular blends while maintaining a premium product appearance. The machine forms both inner and outer bags simultaneously, attaches thread and tag, and uses ph

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Measuring cup filler
Filling range	3-15 ml per bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C18 Automatic Filter Paper Black Tea Bag Packaging Machine

The C18 automatically forms, fills and seals inner and outer tea bags from filter paper and composite film, running 40 to 60 bags per minute at 3 to 15 ml per bag. It is built for tea blenders and contract packers who need to replace manual packing or outsourced bagging with a single machine that handles both inner and outer bag assembly. The machine uses a volumetric cup filler and photoelectric positioning for tag

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Volumetric cup filler
Filling range	3-15 ml/bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C18 Automatic Green Tea Bag Packing Machine Manufacturer

The C18 automatically forms, fills and seals inner and outer tea bags from a single roll of filter paper and composite film, running 40 to 60 bags per minute at 3 to 15 ml per bag. It is built for tea blenders and health-tea producers who need to package small granular products like green tea, medicinal tea and herbal blends with a thread and tag attached. The machine forms the inner and outer bags simultaneously, us

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Measuring cup filler
Filling range	3-15 ml per bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C18 Automatic Commercial Tea Packaging Equipment

The C18 automatically forms, fills and seals inner and outer tea bags from a single roll of filter paper and composite film, running 40 to 60 bags per minute at 3 to 15 ml per bag. It is built for tea blenders and packers who need to move from hand assembly to in-house automatic packing of branded tea bags with thread, tag and outer envelope. The machine forms both inner and outer bags simultaneously, uses photoelect

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Measuring cup filler
Filling range	3-15 ml per bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C18 Automatic Black Tea Bag with Inner and Outer Packing Machine

The C18 automatically forms, fills and seals inner and outer tea bags from filter paper and composite film, running 40 to 60 bags per minute at 3 to 15 ml per bag. It is built for tea blenders and contract packers who need to package small granular tea blends with a thread and tag in a sealed outer envelope. The machine forms both inner and outer bags simultaneously, uses photoelectric positioning for tag alignment,

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Measuring cup filler
Filling range	3-15 ml per bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C18 Automatic Tea Bag Packing Machine with Outer Envelope

The C18 automatically forms, fills and seals inner filter paper tea bags with attached thread and tag, then encloses them in a composite outer envelope. It runs 40 to 60 bags per minute for products like tea leaves, medicinal tea and health tea, with adjustable inner and outer bag sizes. The machine uses a volumetric cup filler and photoelectric positioning for tag and outer envelope alignment. It is designed for pro

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Measuring cup filler
Filling range	3-15 ml per bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C18 Automatic Tea Pouch Bag Filling Packing Machine

The C18 automatically forms, fills and seals inner and outer tea bags from a single roll of filter paper and composite material, running 40 to 60 bags per minute at 3 to 15 ml per bag. It is built for tea blenders and health-tea producers who need to package small granular blends with a visible inner bag and a branded outer envelope. The machine forms both bags simultaneously, attaches thread and tag, and uses photoe

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Measuring cup filler
Filling range	3-15 ml per bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C18 Automatic Black Tea Small Scale Tea Bag Machine

The C18 automatically forms, fills and seals inner and outer tea bags from filter paper and composite film materials, running 40 to 60 bags per minute at 3 to 15 ml per bag. It is designed for small-scale tea producers and blenders who need consistent packaging of black tea, medicinal tea and health tea in a sealed outer envelope with a threaded tag. The machine forms both inner and outer bags simultaneously, uses ph

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Measuring cup filler
Filling range	3-15 ml per bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C18 Tea Packaging Machine with Filter Paper

The C18 automatically forms, fills and seals inner and outer tea bags using filter paper for the inner bag and composite paper for the outer bag. It runs 40 to 60 bags per minute with a 3 to 15 ml fill volume, designed for tea blenders and health-tea producers who need consistent, hygienic packaging with threaded tags and photoelectric positioning. The machine handles small granular products like whole leaf tea, medi

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Measuring cup filler
Filling range	3-15 ml per bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C18 Full Automatic Inner and Outer Filter Paper Black Tea Machine

The C18 automatically forms, fills and seals inner and outer tea bags from a single roll of filter paper and composite material, running 40 to 60 bags per minute at 3 to 15 ml per bag. It is built for tea blenders and contract packers who need to package small granular tea blends in a two-layer structure with a thread and tag. The machine uses a volumetric cup filler and heat sealing, with photoelectric positioning f

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Measuring cup filler
Filling range	3-15 ml per bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C18 Full Automatic Green Tea Bag Packing Mechine

The C18 forms, fills and seals inner and outer tea bags from filter paper and composite film in a single continuous process, running 40 to 60 bags per minute at 3 to 15 ml per bag. It is designed for tea blenders and health-tea producers who need to automate the packaging of small granular products like green tea, medicinal tea and herbal blends. The machine produces bags with a thread and tag attached, and uses phot

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Measuring cup filler
Filling range	3-15 ml per bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C18 Filter Tea Bag Packing Machine with Tag

The C18 automatically forms, fills and seals inner and outer tea bags from filter paper and composite film, with a thread and tag attached. It runs 40 to 60 bags per minute at 3 to 15 ml per bag, designed for tea blenders and health-tea producers who need consistent, branded packaging with a professional finish. The machine uses a volumetric cup filler and photoelectric positioning to align the tag and outer envelope

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Measuring cup filler
Filling range	3-15 ml per bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C18 Inner Filter Paper Tea Bag with Outer Bag Making Machine

The C18 automatically forms, fills and seals inner filter paper tea bags with outer composite envelopes in a single process, running 40 to 60 bags per minute at 3 to 15 ml per bag. It is designed for tea blenders, herbal producers and contract packers who need to package small granular products like whole leaf tea, medicinal tea and health tea in a sealed outer envelope with a thread and tag. The machine uses a volumetric cup filler and photoelectric positioning to align the tag and outer envelope

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Volumetric cup filler
Filling range	3-15 ml/bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C18 Inner and Outer Filter Paper Packing Machine for Tea Bag

The C18 automatically forms, fills and seals inner and outer tea bags from filter paper and composite film, running 40 to 60 bags per minute at 3 to 15 ml per bag. It is built for tea blenders and health-tea producers who need a sealed outer envelope with a threaded tag for retail or gift packaging. The machine forms both inner and outer bags simultaneously, uses photoelectric positioning for tag alignment, and suppo

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Measuring cup filler
Filling range	3-15 ml per bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C18 Filter Paper Tea Bag Packaging Machine with Thread

The C18 automatically forms, fills and seals inner and outer tea bags from a single roll of filter paper with thread and tag, running 40 to 60 bags per minute at 3 to 15 ml per bag. It is built for tea blenders and health-tea producers who need to package small granular blends in a two-layer structure with a visible tag and secure outer envelope. The machine uses a volumetric cup filler and photoelectric positioning

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Volumetric cup filler
Filling range	3-15 ml/bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C18 Automatic Herbal Tea Packing Machine Automatic

The C18 automatically forms, fills and seals inner and outer tea bags from filter paper and composite film, running 40 to 60 bags per minute at 3 to 15 ml per bag. It is designed for herbal, medicinal and health tea producers who need to package small granular blends with a thread and tag, and want to reduce manual handling and improve packaging consistency. The machine forms the inner and outer bag simultaneously, u

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Measuring cup filler
Filling range	3-15 ml per bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C18 Automatic Inner and Outer Herbal Bag Tea Bag Packaging Machine

The C18 automatically forms, fills and seals inner and outer tea bags from filter paper and composite film, running 40 to 60 bags per minute at 3 to 15 ml per bag. It is designed for herbal, medicinal and health tea producers who need a sealed outer envelope to protect the inner filter bag and improve shelf appeal. The machine forms both bags simultaneously, attaches the thread and tag, and uses photoelectric positio

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Measuring cup filler
Filling range	3-15 ml per bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C18 Automatic Tea Filter Paper Packing Machine for Small Business

The C18 automatically forms, fills and seals inner and outer tea bags from filter paper and composite film, running 40 to 60 bags per minute at 3 to 15 ml per bag. It is designed for small tea producers, herbal brands and contract packers who need to move from hand packing to in-house automation without a large footprint. The machine forms both inner and outer bags simultaneously, attaches thread and tag, and uses ph

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Measuring cup filler
Filling range	3-15 ml per bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C18 Automatic Tea Filter Paper Packing Machine

The C18 automatically forms, fills and seals inner and outer tea bags from filter paper and composite film, running 40 to 60 bags per minute at 3 to 15 ml per bag. It is designed for tea blenders, herbal producers and contract packers who need to pack small granular products like whole leaf, medicinal tea and health tea in a two-layer bag with a thread and tag. The machine forms both inner and outer bags simultaneous

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Measuring cup filler
Filling range	3-15 ml per bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C18 Automatic Automatic Tea Packaging Machine

The C18 automatically forms, fills and seals inner and outer tea bags from a single roll of filter paper and composite film, running 40 to 60 bags per minute at 3 to 15 ml per bag. It is built for tea blenders and health-tea producers who need consistent, branded packaging with thread and tag attachment, and want to replace hand assembly or outdated semi-automatic lines. The machine forms both inner and outer bags si

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Measuring cup filler
Filling range	3-15 ml per bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C18 Automatic Herbal Tea Bag Tags Machine for Small Business

The C18 automatically forms, fills and seals inner and outer tea bags from a single roll of filter paper with a thread and tag attached, running 40 to 60 bags per minute at 3 to 15 ml per bag. It is built for small tea producers, herbal brands and health-tea makers who need consistent, branded packaging without hand assembly. The machine uses a volumetric cup filler and heat sealing with photoelectric positioning to

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Measuring cup filler
Filling range	3-15 ml/bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C18 Automatic Herb Tea Bag Pack with Outer Envelope Machinery

The C18 automatically forms, fills and seals inner and outer tea bags from a single roll of filter paper and composite film, running 40 to 60 bags per minute at 3 to 15 ml per bag. It is designed for tea blenders, herbal producers and health-tea brands who need a clean, efficient way to package small granular blends in a branded outer envelope with a thread and tag. The machine uses a volumetric cup filler and heat s

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Measuring cup filler
Filling range	3-15 ml/bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C18 Filter Paper Black Tea Bag with Outer Envelope Packing Machine

The C18 automatically forms, fills and seals inner filter paper tea bags with attached thread and tag, then encloses them in a composite outer envelope. It runs 40 to 60 bags per minute for products like black tea, medicinal tea and health tea, with adjustable inner and outer bag sizes. The machine uses a volumetric cup filler and photoelectric positioning to align tags and outer envelopes. It is designed for produce

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Measuring cup filler
Filling range	3-15 ml per bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C18 Heat Sealing Black Tea Bag Packing Machine

The C18 automatically forms, fills and heat seals inner and outer tea bags from a single roll of filter paper and composite film, running 40 to 60 bags per minute at 3 to 15 ml per bag. It is built for tea blenders and contract packers who need consistent, branded packaging for black tea, medicinal tea and health tea with a visible tag and thread. The machine forms both inner and outer bags simultaneously, reducing m

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Measuring cup filler
Filling range	3-15 ml/bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C18 Heat Sealing Fiter Paper Herbal Tea Bag Maker Machine

The C18 automatically forms, fills and heat seals inner and outer tea bags from a single roll of filter paper and composite material, running 40 to 60 bags per minute at 3 to 15 ml per bag. It is built for herbal tea producers, health tea blenders and contract packers who need to move from hand packing to in-house automatic bagging with consistent tag placement and clean outer envelopes. The machine forms both inner

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Measuring cup filler
Filling range	3-15 ml per bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C18 Inner and Outer Herbal Tea Bag Packing Machine

The C18 automatically forms, fills and seals inner and outer tea bags from a single machine, running 40 to 60 bags per minute at 3 to 15 ml per bag. It is designed for herbal, medicinal and health tea producers who need to package small granular blends in a two-layer structure with a thread and tag. The machine forms both inner and outer bags simultaneously, uses a measuring cup filler, and supports photoelectric pos

Machine model	C18
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Measuring cup filler
Filling range	3-15 ml per bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm



C500Z 1kg Roast Coffee Bean Bag Packing Machine

The C500Z automatically forms, weighs, fills, vacuums, and ultrasonically seals coffee bean bags in a single line, running 5 to 6 bags per minute at 50 to 500 g per bag, with a customizable option for 1 kg. It is built for coffee roasters and tea blenders who need to package whole beans, loose leaf tea, or shaped materials without manual handling. The machine uses PID temperature control and PLC with touch screen int

Machine model	C500Z
Machine type	Coffee Packaging Machine Series
Packing material	Paper/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Filter paper
Filling range	50-500g, or customized 1000g
Packing speed	5-6 bags/min
Bag size	Length: 200-320 mm, Width: 65-150 mm
Sealing method	Ultrasonic sealing
Temperature control	PID system
Control system	PLC with touch screen interface
Power	220V, 50Hz, 2.5kW



C18-2 Heat Sealing Herbal Tea Bag Filter Paper Machine (Upgrade Version)

The C18-2 forms and fills inner and outer tea bags simultaneously from filter paper and composite materials, running 40 to 60 bags per minute at 3 to 15 ml per bag. It is designed for tea blenders and health-tea producers who need to pack small granular blends with a visible inner bag and a branded outer envelope. The machine uses a measuring cup filler and heat sealing to close both bags in one cycle, with optional

Machine model	C18-2
Machine type	Tea Bag Packing Machine Series
Packing material	Paper/Plastic, Plastic/Plastic, Plastic/Aluminum/Plastic, Paper/Aluminum/Plastic, Tea filter paper, Thread, Tag paper
Measuring method	Measuring cup filler
Filling range	3-15 ml/bag
Packing speed	40-60 bags/min
Inner bag size	L: 50-70 mm, W: 40-80 mm
Outer bag size	L: 70-120 mm, W: 60-90 mm
Tag size	L: 20-24 mm, W: 40-55 mm
Thread length	155 mm

How to Order

Send your product, the bag shape and size you want, the fill weight per bag and the output you need per hour to sales@xiamensengongequipment.com or on WhatsApp at +86 137 7992 2513. We reply with the model, the film option and a delivered price. Machines can be run off with your own tea or coffee before they are crated.