

Product Range and Specification Sheet

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Hangzhou Making Industry is a technology trading company and agent for a number of leading Chinese steel and aluminum mills. We supply cold rolled thin gauge coil in four material families, slit to the width your line actually runs. The ranges below are what we can supply; the exact grade within a range is confirmed against your application.

Precision Stainless Steel Strip

Austenitic and ferritic stainless strip in 200, 300 and 400 series, rolled down to 0.05 mm and slit from 5 mm to 1250 mm.

Quality Designation	Temper	Surface	Thickness	Width
200 series	Annealed to full hard	2B, BA, 2H	0.05 - 1.0 mm	5 - 1250 mm
300 series	Annealed to full hard	2B, BA, 2H	0.05 - 1.0 mm	5 - 1250 mm
400 series	Annealed to full hard	2B, BA, 2H	0.05 - 1.0 mm	5 - 1250 mm

Cold Rolled Carbon Steel Strip

Drawing qualities DC01 to DC06 and high strength low alloy grades HSLA 260 to 550, from 0.05 mm thick and 5 mm wide.

Quality Designation	Temper	Thickness	Width
DC01 - DC06	Annealed to full hard	0.05 - 1.0 mm	5 - 1500 mm
HSLA 260 - 550	Annealed	0.40 - 1.0 mm	5 - 1500 mm

Hot Dipped Galvanized Steel Strip

Forming grades DX51D to DX56D and structural grades S260GD to S550GD, with zinc from 30 to 350 gram per square metre.

Quality Designation	Temper	Zinc Weight	Thickness	Width
DX51D - DX56D	Annealed	30 - 350 gram/m2	0.15 - 1.0 mm	5 - 1500 mm
Construction steel S260GD - S550GD	Annealed	30 - 350 gram/m2	0.40 - 1.0 mm	5 - 1500 mm

Aluminum Coil

Painted and anodized aluminum coil in 3000, 4000, 5000 and 6000 series, 0.15 to 1.0 mm thick and 5 to 1500 mm wide.

Commodity	Quality Designation	Thickness	Width
Painted aluminum coil	3000 series / 4000 series / 5000 series / 6000 series	0.15 - 1.0 mm	5 - 1500 mm
Anodized aluminum coil	3000 series / 4000 series / 5000 series / 6000 series	0.15 - 1.0 mm	5 - 1500 mm

How to Specify

- Grade alone is not a specification. Temper, surface finish and coating weight change how the material behaves in your press far more than the grade designation does.
- Order the developed width of your section rather than a round number. We slit from 5 mm, so there is rarely a reason to round up and trim in house.
- Tell us the coil inner diameter and the maximum coil weight your decoiler accepts, so the coil does not have to be rewound on arrival.
- Send the part and the service environment with the enquiry. That is usually enough for us to recommend grade, temper and width the same day.

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