

ALUCOVERBOND

ACP Buying Checklist

What to confirm before you place an aluminum composite panel order — and what to ask any supplier for in writing.

Specification

- Total thickness and skin thickness stated separately, for example 4 mm / 0.30 mm
- Core class named by standard, not by adjective — GB 8624 B1, EN 13501-1 A2-s1 d0
- Coating system and film thickness — PVDF at $\geq 25 \mu\text{m}$, not just PVDF
- Panel sizes taken from the elevation, with grain direction where the finish is directional

Evidence

- Coating thickness measured per batch and reported
- 180° peel strength result — the specification is $\geq 7.0 \text{ N/mm}$
- Salt spray and accelerated weathering results, with the test hours stated
- Fire test report matching the code clause your project works to
- ISO 9001 and ISO 14001 certificates, current version

Colour

- Signed master sample approved before production starts
- Colour tolerance stated — $\Delta E \leq 1.0$ for standard colours under D65
- Batch reference held if later project phases are planned
- Lab-dip received and approved for any custom colour

Commercial

- MOQ confirmed — 500 m² per colour, 1,000 m² for fully custom
- Lead time in writing — 7 days stocked, about 15 days custom, from which trigger point
- Incoterm agreed — FOB, CIF, CFR or EXW, and which port
- Payment terms — 30% T/T deposit, 70% against copy of B/L for new customers
- Container loading confirmed — about 3,500 m² in a 20ft, about 8,500 m² in a 40ft HQ

Delivery And Risk

- Packing specified — nude on pallet, or wooden-pallet packing with corner protection
- Damage procedure understood — note damage on the B/L at receipt, photograph, notify within 7 days
- Installation drawings and matching profiles included with the order
- Warranty terms in writing, by coating type

Contact

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